

Varsity Pen Kit Instructions

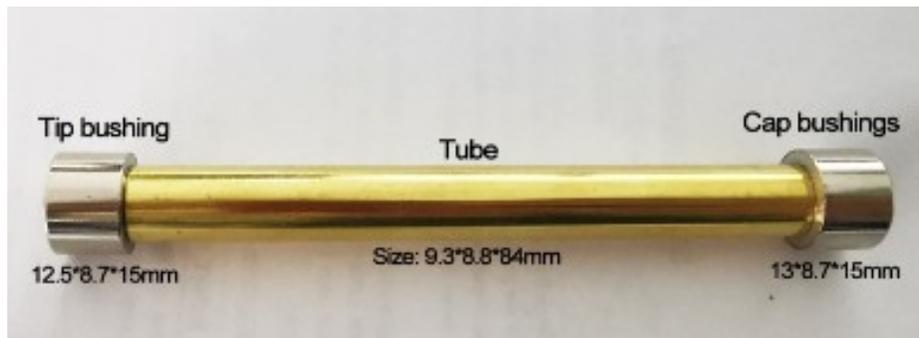
You will need:

Drill bits: 3/8"
Varsity Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank



Lay out your parts based on the diagram below



Assembling the pen

1. Screw the tip into the tip coupler
2. Insert the refill with the spring into the inner tube.
3. Screw the twist mechanism into the end of the inner tube until it stops.
4. Press the clip and cap assembly into the tube.
5. Push the clip and cap assembly with the tube onto tip coupler by hand.
6. Twist cap to operate pen