

Thread & Needle Pen Kit Instructions

You will need:

Drill bits: 3/8"

Thread & Needle Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the tip assembly into either end of the tube.
2. Press the cap coupler with the cap ring and clip into the opposite end.
3. Place the spring over the refill tip, then insert the refill into the opening at the top of the pen.
4. Screw the twist mechanism over the refill.
5. Place the cap over the exposed end of the mechanism and press in.