

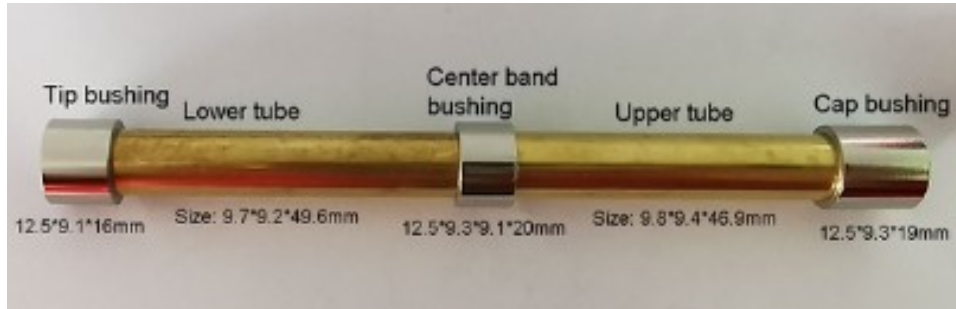
Honey Harvest Pen Kit Instructions

You will need:

Drill bits: 10mm & 25/64"

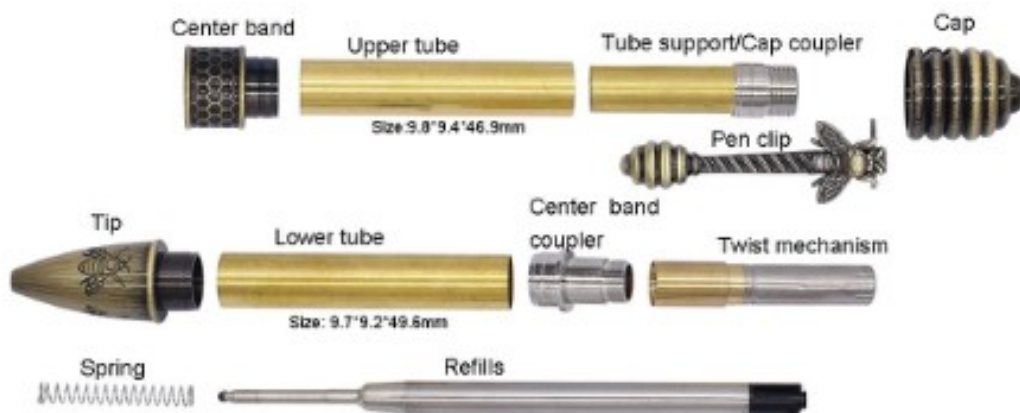
Honey Harvest Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the tip into one end of the lower tube (longer tube)
2. Press the center band coupler into the opposite end of the lower tube.
3. Insert the spring on the refill and drop into the opening at the center band coupler.
4. Screw the twist mechanism over the refill end.
5. Press the center band into the end of the upper tube (shorter tube)
6. Press the tube support/cap coupler into the opposite end of the upper tube.
7. Put the pen clip on the cap coupler, then screw the cap over the cap coupler.
8. Engage both ends to close the gap in the center.