

## Fisherman's Pen Kit Instructions

### You will need:

Drill bits: 3/8"

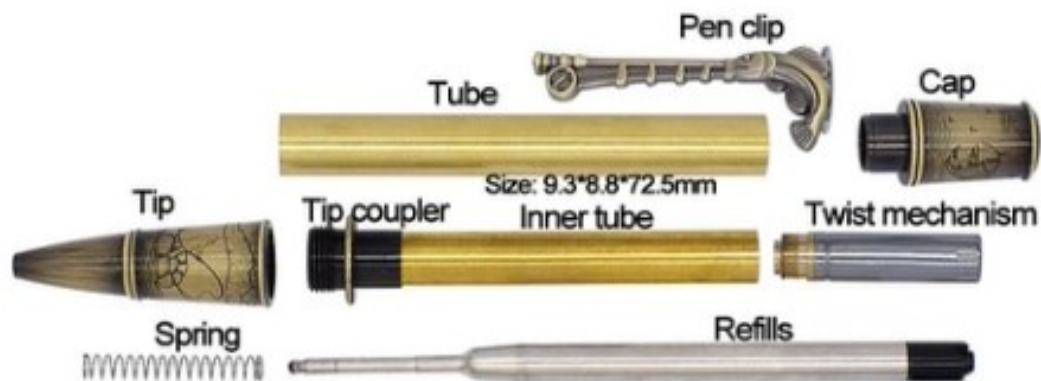
Fisherman's Bushing

**Drill, Tube & Square your blanks & mount on your mandrel**



**Turn your blank down to the bushings. Polish & finish blank**

**Lay out your parts based on the diagram below**



### Assembling the pen

1. Screw the tip into the tip coupler in advance.
2. Insert the refill with the spring into the inner tube.
3. Screw the twist mechanism into the end of the inner tube until it stops.
4. Press the clip and cap assembly into the tube.
5. Push the clip and cap assembly with tube onto tip coupler by hand