

## Director Kit Instructions

### You will need:

Drill bits: 3/8"  
Director Bushing

**Drill, Tube & Square your blanks & mount on your mandrel**



**Turn your blank down to the bushings. Polish & finish blank**

**Lay out your parts based on the diagram below**



### Assembling the pen

1. Press clip assembly into the barrel.
2. Press the tip assembly carefully into the other end of the barrel.
3. Insert the refill with the spring into the barrel.
4. Screw the twist mechanism into the clip assembly until it stops.
5. Push cap onto twist mechanism by hand.
- 6.