

Crowned Prince Pen Kit Instructions

You will need:

Drill bits: 11/32"

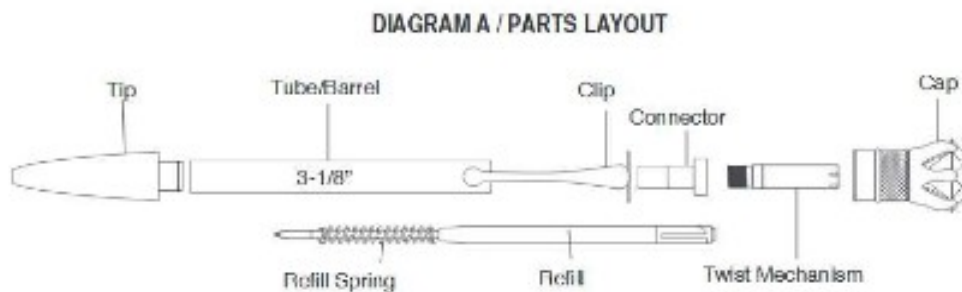
Crowned Prince Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Insert the tip into either end of the tube, press in.
2. Insert the connector into the clip, press into the opposite end of the tube.
3. Place the spring over the refill end, drop the refill into the opening at the top.
4. Screw the mechanism over the refill.
5. Push the cap over the mechanism.