

## Credit Card Pen Kit Instructions

### You will need:

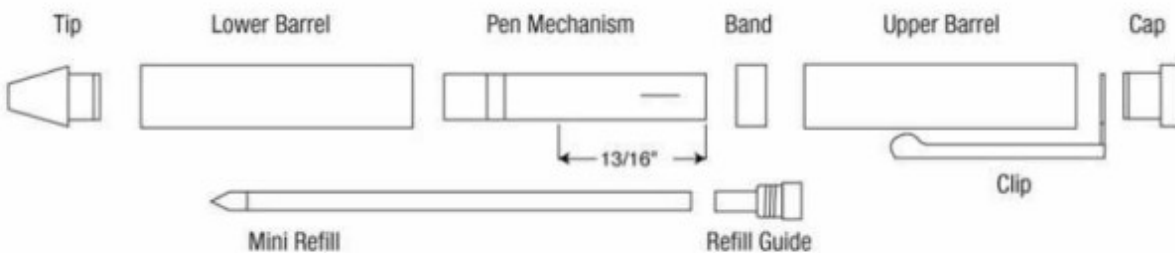
Drill bits: 7mm  
Slimline Bushing

### Drill, Tube & Square your blanks & mount on your mandrel



### Turn your blank down to the bushings. Polish & finish blank

### Lay out your parts based on the diagram below



### Assembling the pen

1. Press the tip into the lower tube.
2. Press the pen mechanism, brass end first, into the opposite end of the tube. Stop when  $13/16''$  of chrome is showing outside the barrel.
3. Insert the refill into the refill guide to bottom.
4. Turn the mechanism counter clockwise to advance inside threads upwards. Insert the refill assembly and thread inside using the knurled end.
5.  $3/32''$  of brass will show outside the chrome. Check the extension of the refill tip for exposure.
6. Place the band over the exposed mechanism.
7. Insert the cap into the hole in the clip. Press the assembly into the upper tube.
8. Engage the upper and lower barrels together.