

Key Chain Kits

Bullet Key Chain Kit Instructions

You will need:

Drill bits: 3/8"

Bullet Key Chain Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the threaded coupler into the larger diameter end of the blank.
2. Press the bullet tip coupler into the smaller end of the blank.
3. Thread the end cap onto the threaded coupler.
4. Thread the bullet tip into the bullet tip coupler.

Knife Key Chain Kit Instructions

You will need:

Drill bits:12mm

Knife Key Chain Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the ring cap into the tube.
2. Press the threaded coupler into the opposite end of the tube.
3. Screw the blade assembly to the coupler to store the blade or use the blade

Key Chain Kit Instructions

You will need:

Drill bits: 7mm

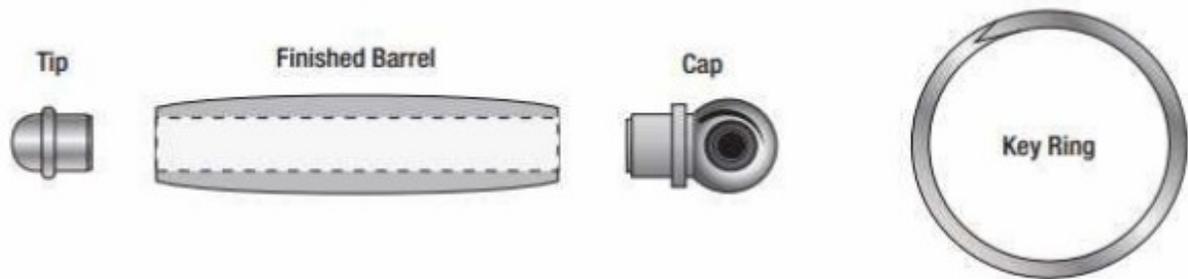
Key Chain Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the tip into the end of the tube.
2. Press the cap, recessed end first, into the opposite end.
3. Affix key ring to cap.

Mini Bolt Pen Key Chain Kit Instructions

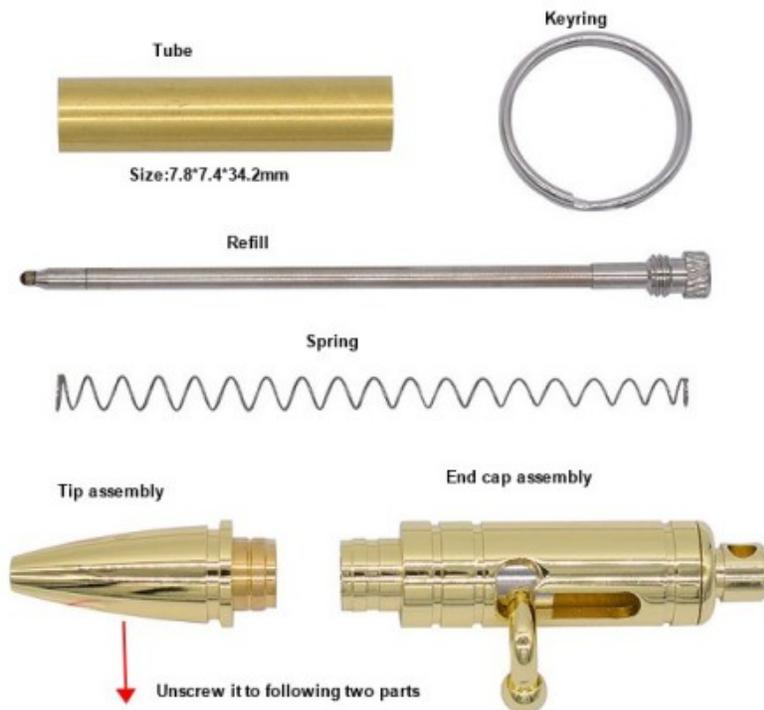
You will need:

- Drill bits:8mm
- Mini Bolt Pen Key Chain Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank
Lay out your parts based on the diagram below



Assembling the pen

1. Unscrew the tip assembly to two parts (tip and sleeve)
2. Press sleeve into either end of the tube.
3. Press the end cap assembly into the other end of the tube. Be careful when pressing.
4. Slide spring over the tip of refill. Tapered side of spring should go onto the refill first. Spring should stop at refill holder, it should not slide over it.
5. Insert Refill into the opening in the sleeve.
6. Attach key ring to the end cap assembly.

Mini Pen Key Chain Kit Instructions

You will need:

Drill bits:7mm
Mini Pen Key Chain Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the tip into the end of the tube.
2. Press the nut, stepped end first, into the opposite end of the tube.
3. Press the refill into the refill cap, then thread the refill cap into the nut.
4. Screw the cap onto the tip.

Secret Compartment Key Chain Kit Instructions

You will need:

Drill bits:10mm

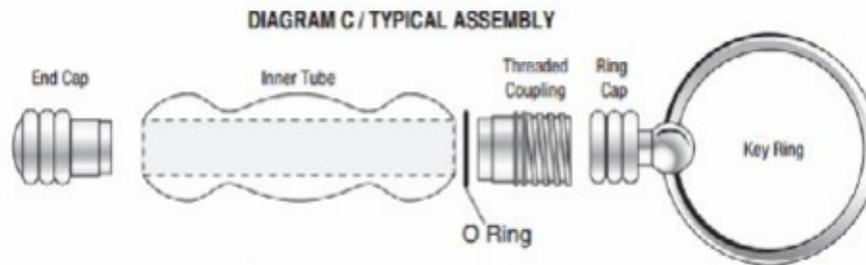
Secret Compartment Key Chain Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the end cap into the tube.
2. Press the coupling, recessed end in first, into the opposite end.
3. Slide the o-ring into the groove in the threaded coupler.
4. Thread on the ring cap into the coupling
5. Attach key ring into ring cap
6. When inserting currency into the tube, fold the currency rather than rolling the bills for ease of removal

Whistle Key Chain Kit Instructions

You will need:

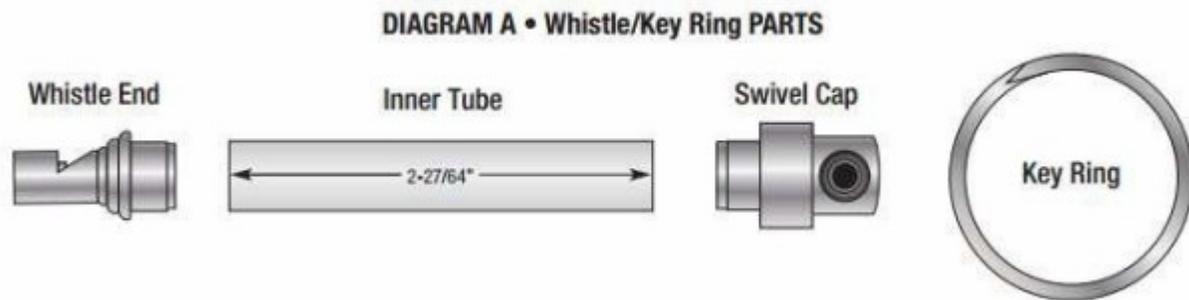
Drill bits:7mm
Whistle Key Chain Bushing

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the whistle end cap into the tube.
2. Press the coupling, recessed end first, into the opposite end of the tube.
3. Thread on the ring cap into the coupling.
4. Attach key ring.

Whistle Secret Compartment Instructions

You will need:

Drill bits: 10mm

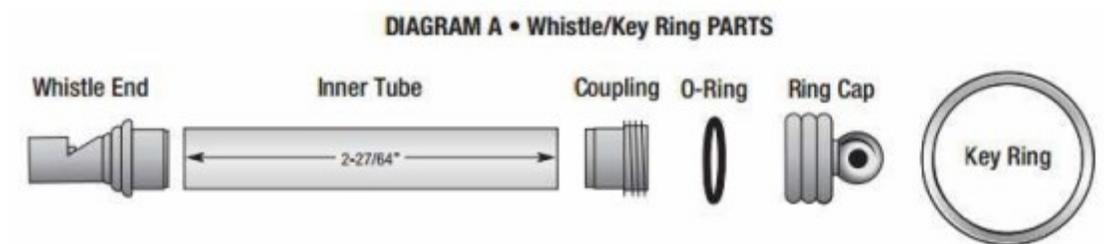
Whistle Secret Compartment bushings

Drill, Tube & Square your blanks & mount on your mandrel



Turn your blank down to the bushings. Polish & finish blank

Lay out your parts based on the diagram below



Assembling the pen

1. Press the whistle end cap into the barrel.
2. Press the coupling, recessed end in first, into the opposite end of the barrel.
3. Slide the O Ring over the threads of the ring cap, onto the groove.
4. Thread on the ring cap into the coupling
5. Affix key ring into the hold in the ring cap.